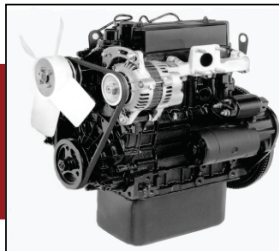


# L-Series 5.4 to 20.4 HP



Model		L2E	L3E
<b>Specifications</b>	Type	4-cycle water-cooled, diesel Natural-aspirated	
	Bore x Stroke (mm)	76 x 70	76 x 70
	Cylinder arrangement	Inline 2 Cyl.	Inline 3 Cyl.
	Total Displacement	0.635	0.952
	Combustion System	Swirl Chamber - IDI	
	Dry Weight kg/lbs.	71/156.5	75/165.3
	Starting System	12 Volt Electric	
	Fuel Oil	Diesel fuel oil (ASTM No. 2-D)	
<b>Power Unit</b>	1500 rpm	7.0 (5.2)	9.4 (7.0)
	1800 rpm	9.0 (6.7)	12.2 (9.1)
	2000 rpm	10.1 (7.5)	13.7 (10.2)
	2200 rpm	11.0 (8.2)	15.0 (11.2)
	2500 rpm	12.4 (9.2)	17.0 (12.7)
	3000 rpm	13.9 (10.4)	20.4 (15.2)
	3600 rpm	15.1 (11.3)	23.7 (17.7)
<b>Generators</b>	Prime Power Rating Output kWm (HP) 60 Hz 1800 rpm	6.8 (5.1)	8.0 (10.9)
	Stand-by Rating Output kWm (HP) 60 Hz 1800 rpm	8.0 (6.0)	9.2 (12.5)

## CONSTRUCTION:

- Ribbed thin-wall cast iron crankcase for added strength and durability
- Internal crankcase breather for reduced emissions
- Extra large bearing surfaces for low bearing loads and long life

## LUBRICATION:

- Designed to run at up to 30 degrees of inclination and includes a full flow spin-on cartridge filter
- Forced circulation by gear pump
- Oil Capacity: L2E-->0.63 gal. (2.4 ltr)  
L3E-->0.95 gal. (3.6 ltr)

## FUEL & COMBUSTION SYSTEMS:

- Bosch style fuel injection pump
- Indirect injection combustion system for low noise and emissions
- Cylinder head is a pre-chamber design to increase efficiency of combustion

## MOUNTING:

- Standard crankcase side mounting pads for flexible mounting arrangements
- Rear engine support available from side mounting pads on SAE 5 housing

## COOLING:

- Forced coolant circulation by centrifugal pump
- Cooling packages available for ambient temperatures up to 108 F (42° C)
- Cooling Fan (Std. Eq.): Variable Speed (VS)-Suction  
Generator Drive (GD)-Pusher

## ELECTRIC SYSTEM:

- Starter: L2E-12V, 1.2kW; L3E-12V, 1.7kW
- Alternator: 12V, 40 amp with integral regulator
- Glow Plugs: 12V
- High water temperature and low oil pressure switches
- Stop Solenoid: 12V integrated ETR stop solenoid eliminates external linkage

## GOVERNING:

- Mechanical centrifugal governing is provided for either variable or constant speeds

## DRIVES:

- SAE 5 flywheel housing and 6.5 in SAE flywheel (GD & VS-1 models)
- Flat face flywheel (VS-2 models)
- Rotation direction: counter-clockwise, facing the flywheel end
- Side PTO drives are available for mounting at the gear end